Purchase Order Receipt Listing

Wednesday, April 26, 2017 9:56:17 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35993 Receipt Dates from 4/25/2017 to 4/25/2017 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	or Name		VU-TWM001 TW	TW Metals					-		
PO35993	_		21.15	165 f	4/24/2017	4/25/2017	20,0000	\	0.0000	0	\$0.00
OSD	No	7	304 RD Tube 1.125 x .065w m137364	× × × × × × × × × × × × × × × × × × ×	20.0000	PLOU01			0.0000	0	
	2	1	M6061T6T0.375W.05 f	7.05 f	4/24/2017	4/25/2017	168.0000		0.0000	0	\$0.00
	°Z	7	6061-T6 RD Tube .375 x.058W m137364	-	160.0000	PLOU01	9		0.0000	0	
	3)	M6061T6T0.500W.05 f	J 507/	4/24/2017	4/24/2017 4/25/2017	84.0000		0.0000	0	\$0.00
	No	>	6061-T6 RD Tube .500 x.058W m137364	F	80.0000	PLOU01	2		0.0000	0	
	4)	— M6061T6T0.625W.12 f	V.12 f	4/24/2017	4/25/2017	24.0000		0.0000	0	\$0.00
	2°	>	6061-T6 RD Tube 0.625 X.125W m/137364	- Garage	24.0000	PLOU01	2		0.0000	0	
	\$	>	M6061T6T0.500W.03 f	7.03 f	4/24/2017	4/25/2017	24.0000		0.0000	0	\$0.00
	S _o	2	6061-T6 RD Tube .500 x.035W m137364	ب	20.0000	PLOU01			0.0000	0	
	9		71401-45		4/24/2017	4/25/2017	1.0000		0.0000	0	00 08
	No		PROCUREMENT QUALITY CLAUSES		1,0000				0.0000	0	

Book Amt
MRB Qty/ MRB Reject Qty
Inspected Qty/ Rejected Qty (PO U/M)
Cost Per Unit/ Recv Value
Recv Qty (PO U/M)
Recv Date/ Recv Emp
Required Date Required Qty
PO U/M / Stock U/M
Reference/ Description/ Cert Std
Project ID
Line Nbr/ Insp Req
Purchase Order ID/ Curr Type

Total Received Quantity:	321.0000
Total Qty to Inspect (PO U/M);	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$0.00
Total Balance Due Quantity:	0.0000

Page 2 of 2





ORDER NO.: 80850334 FROM: CHIC

PAGE 1

CUST NUMBER: 1203820 NET WGT:

DART AEROSPACE LTD

1270 ABERDEEN ST

CN K6A 1K7

41.041 REO.DATE: 04/24/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON

ONTARIO CANADA

CN K6A 1K7

SALESPERSON: DONNA SMALLEY

HAWKESBURY ON

SOLD TO:

CANADA

TERMS: F.O.B.:

NET 30 DAYS

SHIPPING POINT

VIA: FREIGHT:

SHIP BY:

04/20/17 COMMON CARRIER

PREPAID

CUST ORD NO.: PO35993

RELEASE NO.:

RECEIVING PHONE:

LENGTH

LINE ITEM DESCRIPTION 0001 37151 SMLS CD 304/L A269 1-1/8 OD X.065 W

WADTH

17/24 FT

12 FT ML

CLN#

ORD OTY 20.000 FTA INVOICE QTY SHIPPED QTY 20.000 FT

20.000 FT

WT 14.717 PCS

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: 2B999.g

Export License: NLR Expiration Date: 0/00/00

PO: 49354100 HT: YX1603776) PC: 1 / CUSTOMER QTY:

MLT:CHINA

MEG:CHINA

HOLL

SLB/CL:-

0002 41952 D6061-T6 3/8 OD X .058 WA

CLN# ORD OTY 168.000 FT / INVOICE QTY 168.000 FT SHIPPED OTY 168.000 FT

11.390

PCS 14

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR

PO:49363913 HT:F002343920001 PC: 14 CUSTOMER QTY:
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:222469

Expiration Date: 0/00/00

0003 42276 D6061-T6 1/2 OD X .058 WA

CIN#

ORD OTY 84,000 FT INVOICE QTY 84.000 FT SHIPPED OTY 84.000 FT WT

12 FT ML

PCS

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00 PO:49365548 HT:F002361250001 PC: 7 CUSTOMER QTY: UOM MLT:UNITED STATES SLB/CL:222661

4-24





ORDER NO.: 80850334 FROM: CHIC

PAGE 2

CUST NUMBER: 1203820 NET WGT: 41.041 REQ.DATE: 04/24/17 CONFIRMED

SHIP TO:

SOLD TO:

DART AEROSPACE LTD

DART AEROSPACE LTD 1270 ABERDEEN ST

ONTARIO CANADA

1270 ABERDEEN ST HAWKESBURY ON

HAWKSBURY ON

CN K6A 1K7

CANADA

CN K6A 1K7

SHIP BY:

04/20/17

TERMS:

DONNA SMALLEY NET 30 DAYS SHIPPING POINT

COMMON CARRIER VIA:

F.O.B.:

SALESPERSON:

FREIGHT:

PREPAID

CUST ORD NO.: PO35993

RELEASE NO.:

RECEIVING PHONE: WIDTH

LENGTH 12 FT ML

0004 42588 D6061-T6 5/8 OD X .125 WA -

ORD OTY 24.000 FT 4

LINE ITEM DESCRIPTION

INVOICE QTY SHIPPED QTY 24.000 FT 24.000 FT

WT

PCS

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00 PO:49360893 HT:F002300110001 PC: 2 CUSTOMER QTY: UOM MLT:UNITED STATES SLB/CL:221968

0005 42196 D6061-T6 1/2 OD X .035 WA

12 FT ML

INVOICE QTY SHIPPED QTY 24.000 24.000 FT

1.440

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00 PO:49363961 NT:F002339600002 PC: 2 CUSTOMER QTY: UOM MLT:UNITED STATES SLB/CL:222423

CARTON

BROKERS KUEHNE AND NAGEL LTD

TYPE OF PKG AREA

---- PACK INFO ----PKGS GRS WEIGHT 1.000 21.000

LENGTH HGHT WIDTH 247.0000 2.0000

YRC CARTON

1.000 6.000 2.0000

150.0000

YRC REDDICRATE

YRC

1.000 49.000 4.0000 150.0000

3.000

76.000

BY:

THANK YOU FOR THIS ORDER REVIEW. http://www.twmetals.com/invoice-terms.html

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL





ORDER NO.: 80850334

FROM: CHIC

PAGE

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON

CANADA

TERMS:

F.O.B.:

CN K6A 1K7

DONNA SMALLEY

NET 30 DAYS

SHIPPING POINT

PO35993 CUST ORD NO .:

VIA:

SALESPERSON:

COMMON CARRIER PREPAID

FREIGHT:

RELEASE NO.:

RECEIVING PHONE:

41.041 REQ.DATE: 04/24/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON

CN K6A 1K7 ONTARIO CANADA

SHIP BY:

235 TUBEWAY CAROL STREAM 04/20/17

IL 60188

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for conjections non-manufactured wood packing material"

Authorized Test Report Clerk

4/20/17 Date:

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.





ORDER NO.: 80850334 FROM: CHIC

PAGE 3

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON

CANADA

CN K6A 1K7

SALESPERSON:

TERMS: F.O.B.: DONNA SMALLEY NET 30 DAYS

SHIPPING POINT

P035993 CUST ORD NO .:

LINE ITEM DESCRIPTION

RT 000-

41.041 REQ.DATE: 04/24/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKSBURY ON

CN K6A 1K7 ONTARIO CANADA

04/20/17 SHIP BY:

COMMON CARRIER VIA: PREPAID

FREIGHT: RELEASE NO.:

RECEIVING PHONE:

WIDTH LENGTH

UNLOAD TYPE: NONE SPECIFIED

817436

DATE SHIPPED

MILL TEST REPORT

Purchaser.: TW MET	TALS-Carol St	ream			Certificate	No.: 2016-12-	150		
Contract No.: TWM	P.O.No.: M49	354100			Date of Iss	ue.: 2016.12.1	7	-	
Commodity: Stainles	s Steel Seamle	ss Tubes	Specific	ations:	ASTM A213	-15c/ASME SA	213-[5/ASTN	1 A269-15	a EAW
Process: Cold Drawn						ondition: OD			
Steel Grade	Heat	Vumber	Lot Numbe		Dimens			Quantity	
TP304/TP304L	YXI6	03-776	10-18	-	1-1/8"x0.00	55"x20'	Pieces 40		Feet 800
		C	hemical Co	ompositi	on by Weigl	nt (%)			
Element	C	Mn	P	S	Si	Cr	Ni	Mo	Co
Requirements	≤0.035	≤2.00	≤0.04	5 ≤0.0	30 ≤1.00	18.00-20.00	8.00-12.00	-	-
Ladle Analysis	0.015	1.28	0.032	0.00	2 0.36	18.18	8.07	-	-
Product Analysis	0.019	1.27	0.029	0.00	8 0.33	18.35	8.35	-	-
			Mec	hanical I	Properties				
Test Item	Elonga	tion (% in 2			nsile Strengt	h (PSI)		Strength (I	PSI)
Requirements		≥35			≥75,000			≥30,000	
Test Results		63/64			95,000/96,0	00		000/41,000)
Test Item		n of Area %)	Hard	lness	Cold Bend Test	Flaring Test	Flattening Test	Flange Test	P.M.I Test
Requirements		-	HRB	≤80	-	22%	e=0.09	-	
Test Results			76/	78	-	Passed	Passed	-	OK
Test Item	Eddy Cu	rent Test	Air Und Pressur		Ultrasonic Test	Intergranul Corrosion T	Macro	oscopic Ins	pection
Requirements	ASTM	E 426	-		-	ASTM A262	E End Cut	Appe	arance
Fest Results	Pas	sed	-		-	OK	OK	(OK

ISO 9001:2008 Certified by CAS 117 16 QU 0053-06 ROS

PED Certified by SZUTEST 2195-PED-1526002

Additional Remarks:

- (1) All tubes annealed to above 1900 Deg F and water quenched below 800 Deg F in 3 minutes
- (2) All tubes tested per ASTM A1016-14
- (3) Materials is NACE MR0103-2007 compliant (per Section 2.5)
- (4) Materials is NACE MR0175/ISO 15156-2003 compliant (per Section 4.2.1)
- (5) In Compliance with EN 10204-3.1
- (6) In Compliance with RoHS Stipulation
- (7) No weld repair performed
- (8) Free from mercury contamination
- (9) Free from radioactive contamination
- (10) Billets melt and pipes/tubes manufactured in China
- (11) All tubes 100% PMI tested
- (12) All tubes 100% Eddy Current tested

CANNOT CERTIFY COMPLIANCE FAR BAA / DFARS BAA / FAR TAA



By:

James Chi

James Shi / Manager **Quality Control Department**

We hereby certify that this report is true and correct.

Jiangsu Pufa Stainless Steel Tube Co., Ltd.

No. 99, Xuean Middle Road, Dongchen Town, Rugao City, Jiangsu Province, P.R.China







http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER	PART NUMBER:	PRODUCT DESCRIPTION	N:	
M49363913-1		41952		Drawn Seamless	Tube/Pipe	
KAISER ORDER NUMBER	LINE ITEM:		SHIP DATE: 02/24/2017	KAISER LOT NUMBER: F00234392	6061	TEMPER:
WEIGHT SHIPPED: 381.000 LB	QUANTITY: 469.000 F	PCS	B/L NUMBER: 224425	DIAM/DAF/THKNS:	WIÐTH:	12.000 FT
SHIP TO: TW METALS INC 235 WEST TUBEN CAROL STREAM,				TW METALS INC 760 CONSTITUTI SUITE 204 EXTON, PA 1934	ON DRIVE	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
		1	45.9	38.8	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0 40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D76511	.59	.28	.23	.06	. 98	.08	.07	.02	.00	.00	.00	. 01	. 02

Applicable Requirements:

Description: OD: 0.3750"; Walt: 0.0580"; Round @

AMS4082P AMS-WW-T-700/6C ASTM B210-12

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED.

This Product Complies to FAR BAA, DFARS BAA, FAR TAA

COMPLIES TO DIN EN 10204 JAN 2005

No Weld Repair. Mercury Free.

TW METALS RELATED BY

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00024262

Kaiser Order Number: 222469



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00024262 Kaiser Order Number: 222469



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION Drawn Seamless		
KAISER ORDER NUMBER:		SHIP DATE: 03/20/2017	KAISER LOT NUMBER: F00236125	6061	TEMPER:
WEIGHT SHIPPED: 443.000 LB	QUANTITY: 388.000 P	B/L NUMBER: 224652	DIAM/DAF/THKNS:	WIDTH:	12.000 FT
SHIP TO: TW METALS INC 235 WEST TUBEW CAROL STREAM, I			SOLD TO: TW METALS INC 760 CONSTITUTI SUITE 204 EXTON, PA 1934	ON DRIVE	

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00236125	70001	1	46.7	41.1	17.0	N/A	N/A	N/A
F00236125		1	46.2	40.9	18.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum			0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA		0.00	
D76510	. 62	.23	.23	.05	.99	.07	.07	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: OD: 0.5000"; Wall: 0.0580") Round @ AMS4082P AMS-WW-T-700/6C (ASTM B210-12) WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

> Plant Serial: 00024461 Kaiser Order Number: 222661



http://Online.KajserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



ACCEPTED

Plant Serial: 00024461 Kaiser Order Number: 222661 Line Item: 001





http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC

6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOME	R PART NUMBER:	PRODUCT DESCRIPTION	€:	
M49360893-1		42588		Drawn Seamless 7	Tube/Pipe	
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
221968	001		12/09/2016	F00230011	6061)	(T6)
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	DVIDTH:	LENGTH.
146.000 LB		PCS	223721			12.000 FT
HIP TO:				SOLD TO:		
TW METALS INC 235 WEST TUBEW CAROL STREAM, I				TW METALS INC 760 CONSTITUTION SUITE 204 EXTON, PA 1934		

Actual Physical Properties

					SZMO (ZZOT)	ELONG%	HARDNESS	CON% TACS	BEND
/	REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	EHONGS			27 / 7
	F00230011/	0001	1.	45.4	39.1	16.0	N/A	. N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum Minimum D76008	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00

Applicable Requirements:

Description: OD: 0.6250"; Wall: 0.1250"; Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

This Product Complies to FAR BAA, DFARS BAA, FAR TAA

COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair, Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5
TRADE AGREEMENTS).

Plant Serial: 00023630

Kaiser Order Number: 221968









http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



TW METALS

E DEC 1 3 2016 O

R

ACCEPTED EV

Plant Serial: 00023630 Kaiser Order Number: 221968







http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER. AZ 85226

CUSTOMER PO NUMB	ER:	CUSTOME	R PART NUMBER:	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION: Drawn Seamless Tube/Pipe					
M49363961-1		42196		Drawn Seamless						
KAISER ORDER NUMB	ER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
222423	001		02/17/2017	F00233960	6061	(T6 ~)				
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH				
586.000 LB	817.000	PCS	224377			(12.000 FT				
SHIP TO:				SOLD TO:						
TW METALS INC 235 WEST TUBI CAROL STREAM	EWAY DRIV			TW METALS INC 760 CONSTITUTI SUITE 204 EXTON, PA 1934						

Actual Physical Properties

	- 1								
F	EFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F	00233960 00233960	0001 0002 0003	1 1	47.1 47.5 48.2	40.1 40.8 40.3	18.0 17.5 18.0	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA NA	NA	0.00	0.15
D76511	.59	.28	.23	.06	. 98	.08	.07	.02	00	.00	.00	.01	.02

Applicable Requirements:

Description: OD: 0.5000"; Wall: 0.0350"; Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2 1 Per AMS-4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

Plant Serial: 00024174

Kaiser Order Number: 222423





FABRICATED PRODUCTS

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager

TW METALS FEB 23 17 ACCEPTED BY

Plant Serial: 00024174 Kaiser Order Number: 222423 Line Item: 001



North American Free Trade Agreement CERTIFICATE OF ORIGIN

1. EXPORTER NAME AND ADDRESS :	2. BLANKET PERIOD: DD MM YY DD MM YY DD MM YY								
TW METALS - CHICAGO 235 TUBEWAY									
CAROL STREAM IL 60188 UNITED STATES	FROM: 20-Apr-17 TO: 20-Apr-17								
TAX IDENTIFICATION NUMBER: 250883470									
3. PRODUCER NAME AND ADDRESS :	4. IMPORTER NAME AND ADDRESS :								
AVAILABLE TO CUSTOMS UPON REQUEST	DART AEROSPACE LTD 1270 ABERDEEN ST HAWKSBURY ON ONTARIO CANADA CN K6A 1K7 CANADA TAX IDENTIFICATION NUMBER:								
5 DESCRIPTION OF GOOD(S)	6. H.S. TARIFF CLASSIFICATION NUMBER CRITERION 7 PREFERENCE 8. PRODUCER 9. NET COST ORIGIN								
ALUMINUM TUBE ROUND	7608.20.0030 B NO(2) NO US								
	SAIL DE								
STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WITH I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION NO	ECESSARY TO SUPPORT CERT.FICATE, AND TO INFORM, IN WALTING, ALL FEROMS OF MADES AND COMPL VALIDITY OF THIS CERTIFICATE, THE GOODS ORIGINATED IN ONE OR MORE OF THE PARTIES AND COMPL CAN FREE TRADE AGREEMENT, AND UNLESS SPECIFICALLY EXEMPT IN ARTICLE 411 OR ANNEX 401 THEF E TERRITORIES OF THE PARTIES:	FICATE Y WITH							
11. AUTHORIZED SIGNATURE :	COMPANY: TW METALS								
NAME (PRINT OR TYPE): MARIA GALEANA	TITLE: EXPORT DEPARTMENT								
DATE: DD MM YY	TELEPHONE: 630-690-0110								



CERTIFICATE OF ORIGIN

EXPORTER NAME AND ADDRESS :	2. BLANKET PERIOD :								
TW METALS - CHICAGO	DD MM YY FROM: 20-Apr-17 TO: 20-Apr-17								
235 TUBEWAY CAROL STREAM IL 60188 UNITED STATES									
TAX IDENTIFICATION NUMBER: 250883470									
PRODUCER NAME AND ADDRESS: AVAILABLE TO CUSTOMS UPON REQUEST	4. IMPORTER NAME AND ADDRESS: DART AEROSPACE LTD 1270 ABERDEEN ST HAWKSBURY ON ONTARIO CANADA CN K6A 1K7 CANADA TAX IDENTIFICATION NUMBER:								
DESCRIPTION OF GOOD(S)	6 H.S. TARIFF CLASSIFICATION NUMBER	7 PREFERENCE CRITERION	8. PRODUCER	9. NET COST	10. COUNTRY OF ORIGIN				
STAINLESS STEEL TUBE ROUND	7304.11.0000	В	NO(2)	NO	CHINA				
			<i>4</i>						
I CERTIFY THAT. THE INFORMATION ON THIS DOCUMENT IS TRUE AND I ASSUME THE RESP. STATEMENTS OR MATERIAL OMISSIONS MADE ON OR IN CONNECTION WIT I AGREE TO MAINTAIN AND PRESENT UPON REQUEST, DOCUMENTATION N WAS GIVEN, OF ANY CHANGES THAT COULD AFFECT THE ACCURACY AND THE GOODS ORIGINATED IN THE COUNTRY AS SPECIFIED IN BOX 10 OF TH	ECESSARY TO SUPPORT CERTIFICATE.	FICATE, AND TO INFOR	S. I UNDERSTAND	OTHATIAM LIAI	BLE FOR ANY FALSE O WHOM THE CERTIFICATE				
THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ATTACHMI	ENTS								
11. AUTHORIZED SIGNATURE :	COMPANY: TW	METALS							
NAME (PRINT OR TYPE): MARIA GALEANA	TITLE: EXP	ORT DEPART	MENT						

MATERIAL 1304 DATE: 17.04			W.065	PO/BATCH NO. PO35993/M13736						
MATERIAL CERT REC D: QUANTITY RECEIVED: QUANTITY REJECTED:	4	25		THICKNES SHEET SIZ		1,125'x 0.	11			
DESCRIPTION	NC (Ch			C	OMMENTS					
SURFACE DAMAGE	Y	W								
CORRECT FINISH	XP	N					t			
CORROSION	Y	(1)								
CORRECT GRAIN DIRECTION	(Y)	-N								
CORRECT MATERIAL	0	N								
CORRECT THICKNESS	(1)	N								
PHOTO REQUIRED	Y	N								
CORRECT MATERIAL	0	Ň	ASTO	1269			<u></u>			
CORRECT REF # TO LINK CERT	B	Ν	H+ #	YX 1603	776					
CORRECT MATERIAL IDENTFICATION		N								
CORRECT M# ON THE MATERIAL	(Y)	N								
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	8								
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	3								
							•			
CUT SAMPLE PIEC			ORD RESULT	S BELOW						
			HRC	HRB	DURA	DUR D				
TYPE OF MATERIAL										
SIZE OF TEST SAMPLE						4				
HARDNESS / DUROMETER REA	ADIN	G				1				
	<u>t</u> e	esters	located in the	Quality Office						

QC 18 INSPECTION	*	- ENGINEERING SIGNOFF (if required)
INSPECTED BY: CB		SIGNED OFF BY:
DATE: 17-04-26		DATÉ:

MATERIAL MGG DATE: 17-04	1+6	to=	375 W.058	PO/BATCH NO	P035993	1413736
MATERIAL CERT REC'D: QUANTITY RECEIVED: 196' QUANTITY INSPECTED: 196' QUANTITY REJECTED:	40	5	THICKN SHEET		11/1/14	
DESCRIPTION	(Ch	CR eck		COMMENTS		
SURFACE DAMAGE	\ \ \ \ \	0				
CORRECT FINISH	B	N				:
CORROSION	Y	N				
CORRECT GRAIN DIRECTION	0	N				
CORRECT MATERIAL	(M)	N				
CORRECT THICKNESS	Ø	N				_
PHOTO REQUIRED	V	(N)				
CORRECT MATERIAL	0	N	A5+m 0 210	•		
CORRECT REF # TO LINK CERT	B	N	H+ # 100 23 4	398001		
CORRECT MATERIAL IDENTFICATION		N	THE TOTAL OF THE PARTY OF THE P			
CORRECT M# ON THE MATERIAL	83	N				
DOES THIS MATERIAL REQUIRE	-					
ENGINEERING SIGN OFF	Y	R				
DOES THIS REQUIRE AN		3			·	
EXTRUSION REPORT	Y	N				
			TERIAL AND PREFORM DRD RESULTS BELOW	A HARDNESS	CHECK.	
		REU		T DUR A	DURD	
TVDE OF MATERIAL			HRC HRB	DONA	2011	
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE	A 172.1 A					
HARDNESS / DUROMETER RE					1	
	Ī	esters	located in the Quality Office			

QC 18 INSPECTION	. *	ENGINEERING SIGNOFF (if required)
INSPECTED BY: CB (D		SIGNED OFF BY:
DATE: 17-04-26		DATE:

MATERIAL MGG/ DATE: 17-69	tc:1	6	00W.058	PO	BATCH NO	PO35993	<u>iM137364</u>
MATERIAL CERT REC'D:	и	es		THICKNES	S ORDERED:	500 W 10	58
QUANTITY RECEIVED: 98	-					.496 W.O	
QUANTITY INSPECTED: 48					E ORDERED:		
	~	7					
QUANTITY REJECTED:		X		SHEET SIZ	E RECEIVED:		
		CR		00	OMMENTS		
DESCRIPTION	1 '	eck (N)			DIVIDIENTS		
OURTAGE DAMAGE	- //	(1)					
SURFACE DAMAGE CORRECT FINISH	(3)	N					
CORROSION	1	CN					
CORRECT GRAIN DIRECTION	(V)	N					
CORRECT MATERIAL	M	N					
CORRECT THICKNESS	N	N					
PHOTO REQUIRED	V	N					
CORRECT MATERIAL	0	N	ASIM B	210			
CORRECT REF # TO LINK CERT	(1)	N	H1 # E(2013612	50001		
CORRECT MATERIAL IDENTFICATION	12	N					
CORRECT M# ON THE MATERIAL	8	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y						
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)					
CUT SAMPLE PIEC	E OI	= MA	TERIAL AND P	REFORM A	HARDNESS (CHECK.	
0010/11/11/12			ORD RESULTS				
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER RE	ADIN	NG					
			located in the Qu	ality Office			

QC 18 INSPECTION	•	ENGINEERING SIGNOFF (if required).
INSPECTED BY: OB		SIGNED OFF BY:
DATE: 17-04-26		DATE:

MATERIAL MGGG DATE. 17-04	+6+ -)	6	X W.125	PO	/ BATCH NO.:	0035993	<u>/M13</u> 736
MATERIAL CERT REC'D: QUANTITY RECEIVED: 281 QUANTITY INSPECTED: 281	y	5		THICKNES SHEET SIZ	S REÇEIVED:	.625 W.1	
QUANTITY REJECTED:	2			SHEET SIZ	E RECEIVED:	10 /	1
	TNO	'P					
DESCRIPTION		eck N)		C	OMMENTS		
SURFACE DAMAGE	Y	0					
CORRECT FINISH	(1)	N					
CORROSION	Y	M					
CORRECT GRAIN DIRECTION	00	N					
CORRECT MATERIAL	(0)	N					
CORRECT THICKNESS	0	N					
PHOTO REQUIRED	Y	0					
CORRECT MATERIAL	(4)	N	AStm	3210			
CORRECT REF # TO LINK CERT	N	N	# + ± F(3023C	110001		
CORRECT MATERIAL IDENTFICATION	بكالمربيلي	N					
CORRECT M# ON THE MATERIAL	W	N					
DOES THIS MATERIAL REQUIRE							
ENGINEERING SIGN OFF	Y	N					
DOES THIS REQUIRE AN		10					
EXTRUSION REPORT	Y	N					
CUT SAMPLE PIEC	CE OF	- MA	TERIAL AND P	REFORM A	HARDNESS C	: CHECK.	
		REC	ORD RESULTS			51155	
			HRC	HRB	DURA	DUR D	
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER RE	ADIN	lG				1	
11/11/07/07	1	ester	s located in the Q	uality Office			
QC 18 INSPECTION			•	E	NGINEERING	SIGNOFF (if re	equired)
QU IS INSPECTION							
INSPECTED BY: CB	()			SIGNED	OFF BY:		
				0.0.122			
DATE: 17-04	-7	6			DATE:		

CORRECT M# ON THE MATERIAL	MATERIAL: MG 61 DATE: 17-00	1	06			,	035993/	
DESCRIPTION (Check Y/N) SURFACE DAMAGE CORRECT FINISH CORROSION CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT M	QUANTITY RECEIVED: 38' QUANTITY INSPECTED: 28'	eS		THICKNES SHEET SIZ	S REÇEIVED:	496 W.033		
SURFACE DAMAGE Y/N) SURFACE DAMAGE CORRECT FINISH CORROSION CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT MATERI					ů.		2	
CORRECT FINISH CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT M	DESCRIPTION	(Ch	eck	-	CC	OMMENTS		
CORRECT FINISH CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL CORRECT MATERIAL IDENTFICATION N CORRECT MATERIAL IDENTFICATION N CORRECT MATERIAL REQUIRE ENGINEERING SIGN OFF DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW HRC HRC HRB DUR A DUR D	SURFACE DAMAGE	Υ	0					
CORRECT GRAIN DIRECTION		(8)						
CORRECT MATERIAL CORRECT THICKNESS PHOTO REQUIRED CORRECT MATERIAL CORRECT MATERIAL IDENTFICATION N CORRECT M# ON THE MATERIAL DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF DOES THIS REQUIRE AN EXTRUSION REPORT CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW HRC HRB DUR A DUR D								
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CORRECT REF # TO LINK CERT	PHOTO REQUIRED					•		
CORRECT MET # 10 EINTFICATION N RRECT MATERIAL IDENTFICATION N CORRECT M# ON THE MATERIAL N DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF Y DOES THIS REQUIRE AN EXTRUSION REPORT Y CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW HRC HRB DUR A DUR D	CORRECT MATERIAL			AStm B21	0.	(000)		
CORRECT MATERIAL IDENTFICATION NO NOTIFICATION NO NOTIFICATION NO NOTIFICATION NO NOTIFICATION NO NOTIFICATION NO NOTIFICATION NOTIFICATION NO NOTIFICATION NOTIF	CORRECT REF # TO LINK CERT N		H+ #FC	07339	600001			
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RECORD RESULTS BELOW HRC HRB DUR A DUR D					DEFORMA	HARDNESS	HECK	
ARC TIME SOLVI	CUT SAMPLE PIEC	E O	- MA REC	ORD RESULTS	BELOW			
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING testers located in the Quality Office						DUR A	ט אטע	

OC 18 INSPECTION • ENGINEERING SIGNOFF (if required)

INSPECTED BY: OB SIGNED OFF BY:

DATE: 17-04-26

DATE:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35993

Purchase Order Date 4/18/2017 PO Print Date 4/18/2017

Page Number 1 of 3

Order From:

TW METALS PO BOX 933014 ALTANTA, GA 31193-3014 VU-TWM001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A1K

CANADA

Contact Name

Vendor Phone

585 768 5600

Ship To Contact Ship To Phone

Ship Via: Ship Acct:

YRC COLLECT

Buver

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607 Net 30

Terms Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure)	PO Unit Price	Extended Price
	Delivery Comments						
1 M304	M304TR1.125W.065	304 RD Tube 1.125 x .065w	4/24/2017	20.00		\$13.85	\$277.00
			Yes	f			
			4/24/2017				
	MATERIAL: AISI 304/316 SA AS PER ASTM A213 OR AMS	SEAMLESS ROUND TUBING SE SA213 OR ASTM A269					

M6061T6T0.375W.058

6061-T6 RD Tube .375 x.058W

4/24/2017

160.00

\$2.15

\$344.00

\$277.00

Yes 4/24/2017

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 QR ASTM B241

recutto

Line Total:

\$344.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35993

Purchase Order Date 4/18/2017 PO Print Date 4/18/2017

Page Number 2 of 3

Order From:

TW METALS PO BOX 933014

ALTANTA, GA 31193-3014

US

VU-TWM001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

585 768 5600

Ship To Contact

Ship To Phone

Ship Via:

YRC COLLECT

Ship Acct:

M6061T6T0.500W.058

6061-T6 RD Tube .500 x.058W

4/24/2017

Yes

4/24/2017

Buver

Chantal Lavoie

10127-2607

Customer POID

Customer Tax # **Terms**

Net 30 USD

Currency **FOB**

FCA - (Free Carrier)

80.00

\$1.75

\$140.00

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 QR AMS 4080 OR AMS 4082 OR AMS 4083 OR (ASTM B210) OR ASTM B241

M6061T6T0.625W.125

6061-T6 RD Tube 0.625

X.125W

4/24/2017

4/24/2017

Yes

24.00

f

Line Total:

\$123.60

\$140.00

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

M6061T6T0.500W.035

6061-T6 RD Tube .500

4/24/2017

Yes 4/24/2017

20.00

Line Total:

\$123.60

\$35.00

Note:

4/18/2017



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35993

Purchase Order Date 4/18/2017 PO Print Date 4/18/2017

Page Number 3 of 3

Order From:

TW METALS PO BOX 933014 ALTANTA, GA 31193-3014 US

VU-TWM001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

585 768 5600

Ship To Contact

Ship To Phone

Ship Via: Ship Acct:

YRC COLLECT

Buyer

Chantal Lavoie

10127-2607

Customer POID

Customer Tax # Terms

Net 30 USD

Currency **FOB**

FCA - (Free Carrier)

71401-45

PROCUREMENT

4/24/2017

Line Total:

\$35.00

QUALITY CLAUSES

No

4/24/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

\$0.00

\$0.00

Line Total:

\$0.00

PO Total:

\$919.60

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

4/18/2017